



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4434-1

Job Sheet 177833



Part No: D4434-1

Job Qty: 16 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/18/18

Job Tracking No:

Due Date: 5/25/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: D4434 REV C IPP REV:A 13.04.01 AS PER D4434 REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea	5/25/18	5/25/18	0.00	0.00	Start Up Waterjet		SB/06/06
100	Waterjet	16 pcs	5/25/18	5/25/18	0.00	1.81	Waterjet1		SB/06/06
120	QC	16 pcs	5/25/18	5/25/18	0.00	0.00	QC8		SB
130	Brake NC	16 pcs	5/25/18	5/25/18	0.04	1.81	Brake NC 2		SB
150	QC	16 pcs	5/25/18	5/25/18	0.00	0.00	QC5		SB
160	HandFinish	16 pcs	5/25/18	5/25/18	0.00	1.88	HandFinish1		DEB 18-06-25
170	QC	16 pcs	5/25/18	5/25/18	0.00	0.00	QC7-3		38
180	Packaging	16 pcs	5/25/18	5/25/18	0.00	0.00	Packaging3-2	57619	9-89
190	QC21-SA	16 Ea	5/25/18	5/25/18	0.00	0.00	QC21		JUL 05 2018

Part Op 100 - 1-Cut D4434-1 as per Dwg Dwg Rev: C Prog Rev: C 2-Deburr if necessary
Descriptions: 130 - 1-C'sink as per dwg.

JUL 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	25.0560 sf (1.566 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	25	239	0



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Container No: S078575



Part: D4434-1

Job No: 177833

Serial No/Batch: S078575

Revision: C

Inspector:

Exp Date: 06/06/2018

Instructions:

Date: 06/06/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	0.098Inches + 0.004 - 0.001	0.102 0.097	0,098	Diameter
2	Bracket	0.177Inches + 0.005 - 0.001	0.182 0.176	0,178	Diameter
3	Bracket	0.468Inches ± 0.010	0.478 0.458	0,470	
4	Bracket	0.234Inches ± 0.010	0.244 0.224	0,235	
5	Bracket	0.670Inches ± 0.030	0.700 0.640	0,674	
6	Bracket	3.880Inches ± 0.030	3.910 3.850	3,884	
7	Bracket	10.260Inches ± 0.030	10.290 10.230	10,262	
8	Bracket	2.527Inches ± 0.010	2.537 2.517	2,530	
9	Bracket	10.390Inches ± 0.030	10.420 10.360	10,394	
10	Bracket	2.020Inches ± 0.030	2.050 1.990	2,022	
11	Bracket	2.470Inches ± 0.030	2.500 2.440	2,475	
12	Bracket	2.720Inches ± 0.030	2.750 2.690	2,726	
13	Bracket	4.270Inches ± 0.030	4.300 4.240	4,273	
14	Bracket	22.200Inches ± 0.030	22.230 22.170	22,202	

Plex 5/18/18 11:45 AM Dart.Gagnon.Michelle